



Desmopan DP 1485A

100 grade series, ester / Shore hardness A 85 - 89

Extrusion- and injection molding grade; suitable for extrusion blow molding; very large processing window; high melt stability; Beads; Application; Bellows; Hoses, non-reinforced; Profiles; Injection molded engineering parts

ISO Shortname

Property	Test Condition	Unit	Standard	Value drying annealed - according to specifications		
Mechanical properties (23 °C/50 % r. h.)						
C shore hardness, method A		-	ISO 868		86	
C shore hardness, method D		-	ISO 868		33	
C Ultimate tensile strength	200 mm/min	MPa	acc. ISO 527-1,-3		46	
C Elongation at break	200 mm/min	%	acc. ISO 527-1,-3		630	
C Stress at 100 % strain	200 mm/min	MPa	acc. ISO 527-1,-3		5	
C Stress at 300 % strain	200 mm/min	MPa	acc. ISO 527-1,-3		9	
C Compression set	24 h; 70 °C	%	ISO 815		36	
C Compression set	72 h; 23 °C	%	ISO 815		11	
C Abrasion resistance		mm³	ISO 4649		19	
Impact resilience		%	ISO 4662		46	
Tear propagation resistance	500 mm/min	kN/m	ISO 34-1		78	
Thermal properties						
Torsional storage modulus	-20 °C	MPa	ISO 6721-2		63	
Torsional storage modulus	23 °C	MPa	ISO 6721-2		10	
Torsional storage modulus	70 °C	MPa	ISO 6721-2		7	
Tensile storage modulus	-20 °C	MPa	ISO 6721-1,-4		390	
Tensile storage modulus	20 °C	MPa	ISO 6721-1,-4		44	
Tensile storage modulus	60 °C	MPa	ISO 6721-1,-4		32	
Other properties (23 °C)						
C Density		kg/m³	ISO 1183			1216
Molding conditions						
Injection molding-Melt temperature		°C	-	200 - 220		
Injection molding-Mold temperature		°C	-			20
Extrusion-Melt temperature		°C	-	180 - 200		
Maximum drying temperature		°C	-			80

C These property characteristics are taken from the CAMPUS plastics data bank and are based on the international catalogue of basic data for plastics according to ISO 10350.